



DET NORSKE VERITAS

MANAGEMENT SYSTEM CERTIFICATE

Certificate No. CERT-08848-2006-USA-ANAB-ANAB

This is to certify that

Bucyrus International, Inc.

at

1100 Milwaukee Avenue, South Milwaukee, WI 53172 USA

Additional Location:

Site Name	Site Address	Site City	Site State	Site Main Activities
Bucyrus International, Inc.	184 West Oklahoma Avenue	Milwaukee	WI 53207	Welding/Storage

has been found to conform to the Management System Standard:

ISO 9001:2000

This Certificate is valid for the following product or service ranges:

The Design, Manufacture, Installation And Servicing Of Mining Equipment To Include Rotary Blast Hole Drills, Mining Shovels, Draglines And Their Components Parts

Initial Certification date:

June 04, 2009

Place and date:

Houston, Texas, June 10, 2009

This Certificate is valid until:

June 04, 2012


for the Accredited Unit:

DET NORSKE VERITAS
CERTIFICATION INC., HOUSTON TEXAS

The audit has been performed under the supervision of

Greg Spencer
Lead Auditor




Rudy Frueboes

Management Representative

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.