



the Bucyrus Advantage

Safety and Environmental Statement

Bucyrus, as a responsible corporate citizen, is dedicated to providing a safe and environmentally sound working environment for our employees, customers, visitors, and neighbors. Bucyrus is committed to protecting the environment and acting in a safe and responsible manner in all communities where our operations are located. Bucyrus is committed to improving environmental and safety performance by minimizing air and water emissions, and reducing waste. These objectives are being accomplished by improving process efficiencies, eliminating waste, substituting materials, installing control equipment, and implementing recycling initiatives. As part of our commitment we will control and eliminate, where possible, any source of hazards, hazardous materials, and emissions involved in our manufacturing and support processes.

Corporate Safety & Health Philosophy

Every individual is responsible for their own safety and for promoting the safety of others around them, whether on company property or on a field work-site. There are three key elements to promoting an attitude of safety:

- Competent personnel capable of performing an assigned task safely.
- An awareness of environmental factors such as machine hazards, noise hazards, and environmental contaminants hazards in the working environment.
- Individual knowledge of actions that will result in safe behavior when responding to personnel and environmental factors in daily activities.

In support of the Corporate Safety & Health Philosophy:

- we acknowledge our responsibility to ensure the safety and health of all persons at our operations.
- we acknowledge that most accidents are preventable and all personnel should remain free from injury.
- we acknowledge that participation and consultation in safety and health issues must be actively promoted.
- we acknowledge that training is a key element for ensuring work safety.

We will promote our Corporate Safety & Health Philosophy by:

- promoting a culture of active risk management.
- developing processes that minimize an individual's exposure to hazards.
- providing guarding and personal protective equipment when a hazard can not be eliminated.
- empowering individuals to take actions that enhance safety and environmentally sound actions in the workplace.
- ensuring that personnel are accountable of their actions and decisions.
- maintaining a risk management system that includes continuous identification, assessment, treatment, and review of safety and environmental hazards.
- ensuring that personnel are competent to perform their duties.
- allocating specific responsibilities to all personnel for health and safety activities.
- setting goals and objectives for our Safety & Health Philosophy and regularly review our performance.